

# Framework minimum thickness guidelines

ANTERIOR COPING	POSTERIOR COPING	ANTERIOR BRIDGE			POSTERIOR BRIDGE		
Wall thickness (mm)	Wall thickness (mm)	Wall thickness (mm)	Connector cross-section (mm <sup>2</sup> )	Maximum pontics	Wall thickness (mm)	Connector cross-section (mm <sup>2</sup> )	Maximum pontics

## CERAMIC

3M™ ESPE™ Lava™ Plus Zirconia	0.3	0.3	7	4	0.5	9	2
zerion®	0.5	0.5	9	4	0.5	9	2
IPS e.max® CAD – MO (up to the premolar)	0.8 <sup>1</sup>						

## METAL

ticon®	0.4	0.4	5	4	0.4	5	3
coron®	0.3	0.3	5	4	0.3	5	3

## POLYMERS

polycon® ae	0.6	0.6	9	1	0.6	9	1
polycon® cast	0.25	0.25	5	4	0.3	5	4

<sup>1</sup> 1.0 mm occlusal for premolars